

Technical Data Sheet

# Accutech HP0336W10L1

Polypropylene Homopolymer  
LyondellBasell Industries  
Engineering Plastics

**General**

Filler / Reinforcement	• Wollastonite (CaSiO <sub>3</sub> ), 10% Filler by Weight
Forms	• Pellets

**Physical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.960	0.958 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238

**Mechanical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	232000 psi	1600 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4930 psi	34.0 MPa	
Break	3630 psi	25.0 MPa	
Tensile Elongation			ASTM D638
Yield	7.0 %	7.0 %	
Break	25 %	25 %	
Flexural Modulus	218000 psi	1500 MPa	ASTM D790
Flexural Strength	5370 psi	37.0 MPa	ASTM D790

**Impact**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.82 ft·lb/in	44 J/m	ASTM D256

**Hardness**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	89	89	ASTM D785

**Thermal**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	226 °F	108 °C	
264 Psi (1.8 Mpa), Unannealed	142 °F	61.0 °C	

**Additional Information**

Ash Content, ASTM D2584: 10%
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**Notes**

These are typical property values not to be construed as specification limits.